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62
10. (Thrice Amended) A substrate according to claim 1 or claim 42 wherein the sheet of plastic is PET.

11. (Thrice Amended) A substrate according to claim 1 or claim 42 wherein the sheet of plastic is BOPP.

12. (Thrice Amended) A substrate according to any of claims claim 1 or claim 42 wherein the overlayer comprises styrene butadiene copolymer.

14. (Thrice Amended) A substrate according to claim 1 or claim 42 wherein the overlayer comprises ethylene acrylic acid copolymer.

19. (Thrice Amended) A substrate according to claim 1 or claim 42 wherein the overlayer comprises polyvinyl pyridine.

20. (Thrice Amended) A substrate according to claim 1 or claim 42 wherein the underlayer comprises amine terminated polyamide.

21. (Thrice Amended) A substrate according to claim 1 or claim 42 wherein the underlayer comprises a silane coupling agent.

sub
63
22. (Thrice Amended) A substrate according to claim 1 or claim 42 wherein the underlayer comprises amino propyl triethoxy silane.

23. (Thrice Amended) A substrate according to claim 1 or claim 42 wherein the underlayer has a weight of between 0.1 and 1 grams per square meter.

24. (Thrice Amended) A substrate according to claim 1 or claim 42 wherein the underlayer has a weight of between about 0.3 and 0.5 grams per square meter.

sub
64
28. (Thrice Amended) A substrate according to claim 1 or claim 42 wherein the underlayer is substantially free of particulate matter.